

FD Operation Programming

Course Length: 3 days

Course Synopsis: This course will familiarize the students with the skills to effectively operate

and program a Nachi robot arm using an FD controller. To insure sufficient hands-on experience and encourage instructor / trainee discussion, Nachi recommends a maximum class size of six (6) trainees. Performance objectives will be met utilizing a combination of 50% classroom lectures and 50% handson lab projects, dependant upon the skill level of the students as a group.

This course is intended for production workers, skilled tradesmen, engineering personnel, and workers whose responsibilities include operation,

programming, program modifications, and repair or maintenance of the FD Controller and robot arm.

Prerequisites: Trainees scheduled for this course should have completed a basic robot course

or have equivalent industrial manufacturing work experience. Robot Safety Recording Programs

> Program Modifications Online HELP Message **External Control Selections**

Review Operations Code Menus and Selection

FD Cabinet Operation Input and Output Operation and Programming

Teach Pendant Operation Step Function Operation and Programming

Step Function Modifications

Cycle Time Monitoring and Modification

> Memory File Manipulation and Backup Operation

Verifying Program Files for Modifications

Interface Panel Operation

Who Should Attend:

What You Will Learn:

- Safety Devices

- Panel and Functions
- and Functions
- Operation Levels
- Display Units Layout and Function
- Controller Operation Modes
- Manual Robot Motion Control
- Automatic Robot Motion Control
- Program Step Attributes

Time:

Class time is Monday – Wednesday 7:30 a.m. – 3:30 p.m.

Breaks are scheduled throughout the day and lunch will be provided at roughly 11:30 a.m.

Course Materials:

Course materials are provided by the instructor. We may change or alter

course topics to best suit the classroom situation.

The Nachi Training Center is located in Novi, Michigan. Courses can also be conducted at our customer's facility upon request, please contact us for special

pricing information.

Related Courses:

FD Electrical Maintenance Course

Registration:

Locations:

Courses are scheduled in accordance to customer requests and requirements. Please visit our website www.nachirobotics.com or call (248) 305-6545 for pricing and availability.

^{*}Students must wear proper attire – long pants, leather shoes, and safety glasses recommended.