

FD Servo Gun Setup

Course Length: 2 days

Course Synopsis:

This course will familiarize the students with the skills to effectively program, operate and maintain the FD Servo Gun. To insure sufficient hands-on experience and encourage instructor / trainee discussion, Nachi recommends a maximum class size of six (6) trainees. Performance objectives will be met utilizing a combination of 50% classroom lectures and 50% hands-on lab projects, dependant upon the skill level of the students as a group.

Who Should Attend:

This course is intended for production workers, skilled tradesmen, and engineering personnel whose responsibilities include operation, programming, program modifications, and maintenance of the Nachi robot Servo Gun.

Prerequisites:

Trainees scheduled for this course should have completed the Nachi AW Operation Programming course. Prior weld controller programming and troubleshooting experience are helpful.

What You Will Learn:

- Robot Safety
- Servo Gun System Overview
- Description and Operation
- Constant Setting Selections
- Setup Menus
- Pressure / Force Correction

- Gun Tip Consumption
- Auto Tip Dress Application
- Gun Lock Feature
- Manual Operation
- Servo Gun Monitor
- Auto Consumption Correction
- Diagnostic Error Codes
- Troubleshooting

Time: Class time is 7:30 a.m. - 3:30 p.m.

Breaks are scheduled throughout the day and lunch will be provided at roughly

11:30 a.m.

Course Materials: Course materials are provided by the instructor. We may change or alter

course topics to best suit the classroom situation.

Locations: The Nachi Training Center is located in Novi, Michigan. Courses can also be

conducted at our customer's facility upon request, please contact us for special

pricing information.

Related Courses: FD Electrical Maintenance Course, FD Operations and Setup, FD Systems

Registration: Courses are scheduled in accordance to customer requests and requirements.

Please visit our website www.nachirobotics.com or call (248) 305-6545 for

pricing and availability.

^{*}Students must wear proper attire – long pants, leather shoes, and safety glasses recommended.